

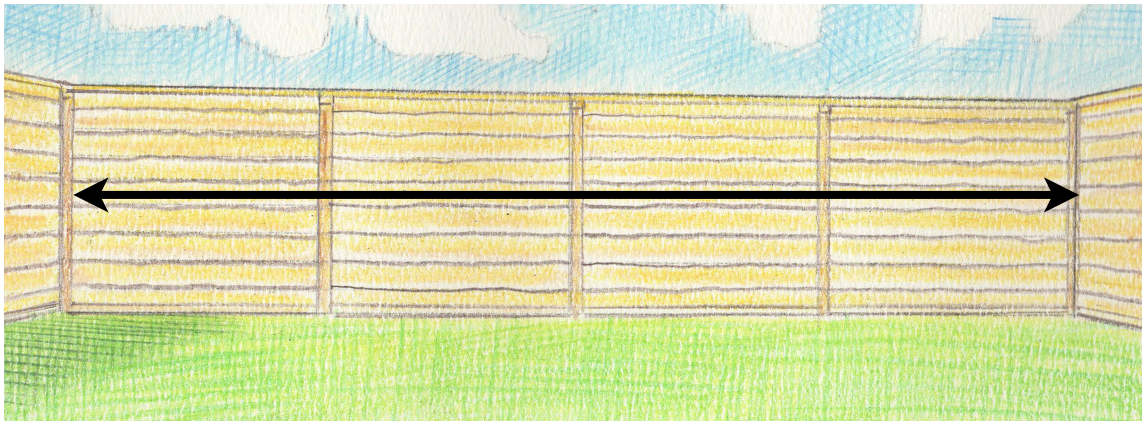
Continuation Kit Instructions

Preparation

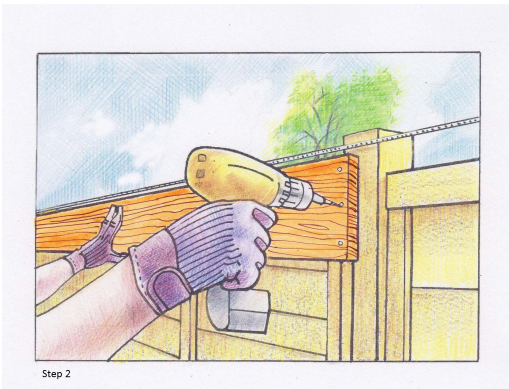


Measure the length of the fence and calculate the number of poles required. We use a three inch machine round (turned) pole (or post). These can be obtained from many fencing yards and come in varying lengths. We do not recommend fitting a pole at over 1830 mm (6'). Poles supplied by Katzecure are supplied at 1650 mm.

In the example below, 4 off 1830 mm (6') panels, in between 75mm (3'') posts equals 7695mm. We divide this length by the pole length we are going to use. Therefore $7695/1650 = 4.7$ pole bays. Therefore we would fit four full size pole bays and cut the last pole bay to fit.



Fitting

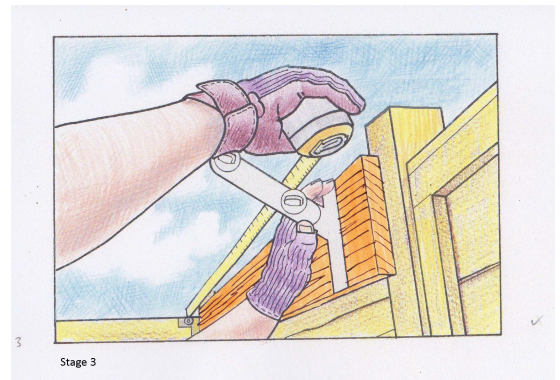


Fit the 150 mm by 25 mm (6" by 1") backing board. Here we attach to the fence posts rather than the fence panel, which allows easy replacement of the panel should it become damaged at some point in the future.

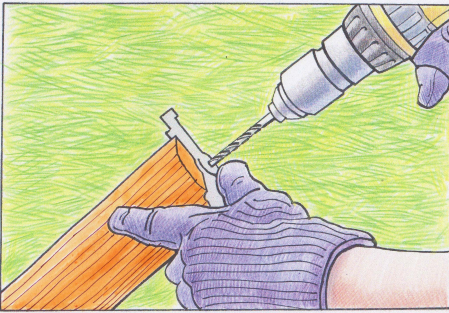
It is often easier to first decide on the line of the poles and to fit a string line to follow when fitting the backing boards.

Sometimes the boards may join at a post, but it is easier to cut a short section of board to attach behind the join to provide support and stability.

Fit the brackets with 5 off 1 inch no 10 . There are two ways to fit the brackets: Firstly with a fixed length of pole, the metal supports of the bracket can be spaced at the length of the pole plus 35 to 40 mm. When using the Katzecure poles, the centres of the brackets should be spaced at 1685 to 1690 mm. The other way is to measure the distance between the inner faces of the black roller supports and take off 15 to 20 mm.

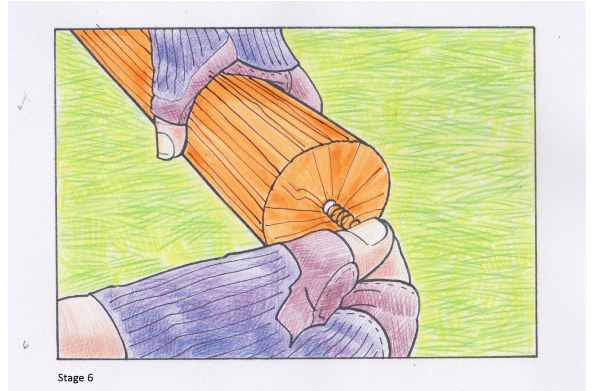


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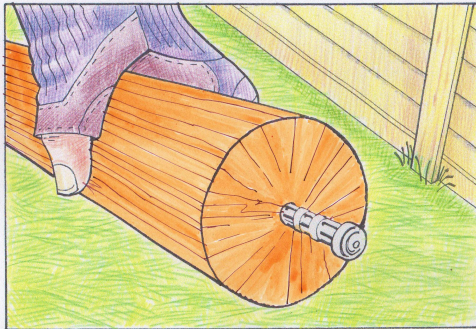


Locate the centre of the poles and drill a 13 mm ($\frac{1}{2}$ inch) diameter 60 mm deep hole (a 13 mm by 95mm auger bit when inserted into a chuck of a drill should provide the 13 mm drilling depth)

Fit the 12 mm diameter tube and spring:

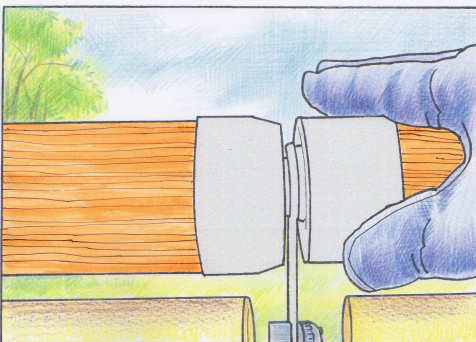


Fit axles, Standard (solid plastic bearing) into the lower row and Deluxe (Metal clad rubber sealed ball race) into the upper row.



The lower row of poles (with Standard axles) are then fitted in-between the lower pair of runners attached to the brackets. It is easiest to insert one end into the elongated slot of the runner, then press on the free axle to compress the spring and push the pole assembly to compress the end already inserted. The free end can then be easily swung into place and the pressure on the axle released ensuring that the axle enters the elongated slot in the other roller support.

Drill two small 3 mm pilot holes at opposite sides of one end (through which to insert the securing 5/16 inch No6 Black Jack dome head Pozidriv wood screws). Add the pole end sleeves to the pole with the deluxe axles, ensuring that the holes are at the end face toward the middle of the pole. Fit in the top row, as for the standard axle pole.



When the pole is inserted into its runners, slide the sleeves along the poles until they are just 2 or 3 mm from the metal of the bracket and fit the 5/16 inch No 6 Black Jack dome head Pozidriv wood screws to hold it in place. Rotate the pole to ensure that the sleeve is fixed and does not interfere on the bracket.